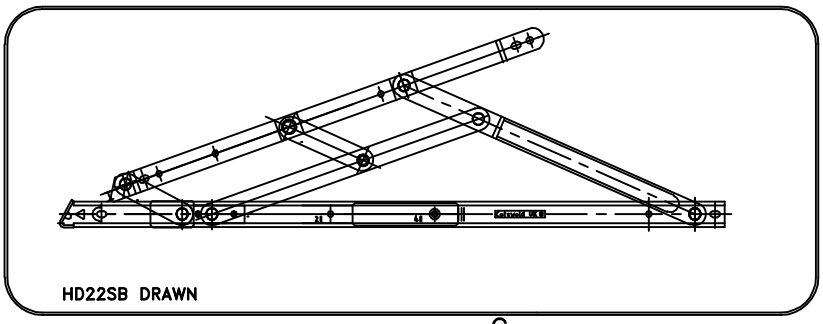
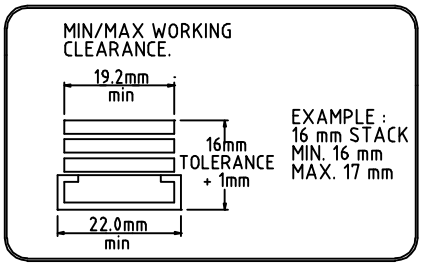
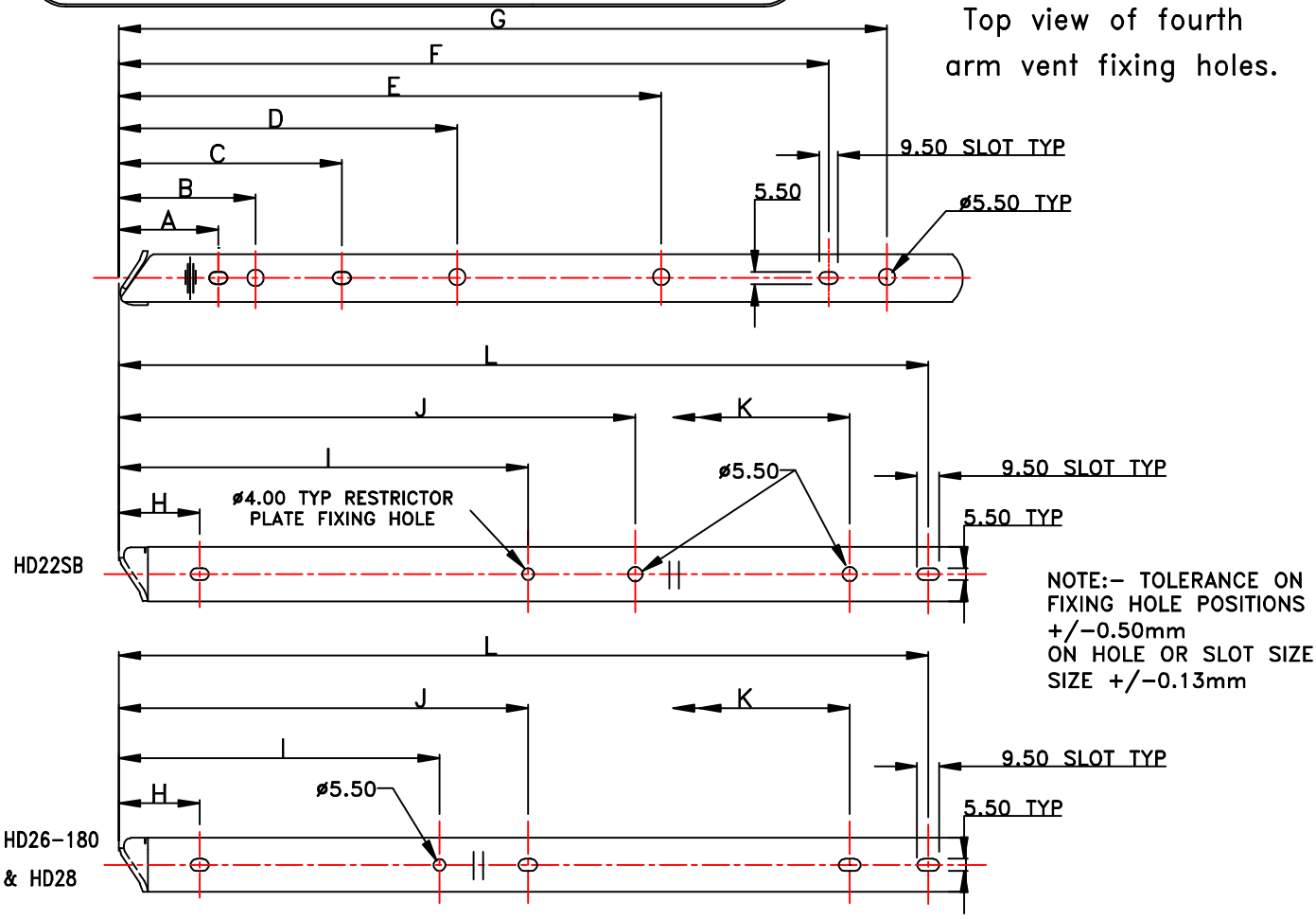
HD22SB,HD26-180,HD28
SELF BALANCING

ISSUE	E.C.N.	DATE	MOD. BY.
8	6644	24.05.11	B.J.B
9	6684	02.08.11	B.J.B





Top view of fourth arm vent fixing holes.



NOTE:- TOLERANCE ON FIXING HOLE POSITIONS +/-0.50mm ON HOLE OR SLOT SIZE SIZE +/-0.13mm

Technical Data for Heavy Duty Hinges

TOP HUNG	NORMAL SIZE	OPENING ANGLE	MAX WEIGHT in Kg	VENT MAX. HEIGHT
HD 22SB	22.3" (566.5 +/-0.5mm)	20° & 40°	100kg @ 20° 80kg @ 40°	59" (1500mm)
HD 26-180	27.1" (688.8 +/-0.5mm)	20°	180kg	99" (2500mm)
HD 28	27.8" (707.1 +/-0.5mm)	15°	100kg	87" (2200mm)

FIXING HOLE DETAILS

Part No.		A	B	C	D	E	F	G	H	I	J	K	L
HD 22SB	TOP HUNG	35.1	48.5	——	99.5	249.4	371.7	384.2	35.8	230.6	322.5	502.0	558.5
HD 26-180	TOP HUNG	51.9	66.9	——	203.3	——	339.9	475.8	36.1	235.9	274.3	604.5	680.1
HD 28	TOP HUNG	51.6	66.7	98.7	124.7	203.3	339.2	475.6	36.0	235.5	274.1	604.0	698.5

QCF177/0

IT IS THE RESPONSIBILITY OF THE WINDOW MANUFACTURER TO ENSURE THAT THE FINISHED WINDOWS MEET ANY REQUIRED SAFETY AND PERFORMANCE SPECIFICATIONS.

Designed by.	Filename.
B.J.B	80001457.DWG
Date	DRG No.
13.11.06	80001457