



Shri Ram Global Electrochem

SOLDERING AND BRAZING FLUXES

FXL – 762

COPPER SOLDERING FLUX

- ✓ FXL: 762 is halide free, rosin-resin free, no VOC, low solids, no clean flux designed to produce results at par.
- ✓ Free from Zinc Chloride and Ammonium Chloride.
- ✓ **RoHS Compliant Product.**

Description

FXL – 762 is a high quality soldering flux for copper based alloys. The combination of selected activators makes the flux active at room temperature where it begins to clean metals oxide quickly.

Directions

FXL – 762 can be applied by brushing, swabbing or dipping. Air drying or pre-heating will reduce or eliminate spattering. It is advisable to solder after applying flux without any delays.

1. Soldering surface should be free from oil, grease or any other contaminant.
2. Flux can be applied by dipping, spraying, swabbing or brushing.
3. Pre-heating by air can be done to avoid any spattering while soldering.
4. Apply solder by dipping or with torch or soldering iron to the area where soldering is desired.
5. Flux residues can be cleaned by using hot water.

Physical Data

Form	Liquid
Specific Gravity	1.0 ±5%
Appearance	Clear Transparent Liquid
Flash Point	N. A.
pH	Acidic
Flux Classification (As per J-STD-004)	INL0

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HEALTH & SAFETY

FXL – 762 is a corrosive product. Contact with Skin and Eyes should be avoided. It is necessary to do the work in well ventilated area and use of Personal Protective Equipments (PPE) is a must. Because the flux is mildly corrosive to steel, it is recommended to be store in plastic or glass containers. Keep away from sparks, sources of ignition and heat.

Disclaimer:

This specification sheet is offered solely for your information, consideration and investigation. The data described in this sheet consist of our acquisitioned data and analogical inference by data of similar chemical substances or products. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall the manufacturer, Ms International Electrochemical Company, and it's supplier, Ms Shri Ram Global Electrochem, be liable for any claims, losses, or damages of any third party or person or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if the manufacturer, Ms International Electrochemical Company, and it's supplier, Ms Shri Ram Global Electrochem has been advised of the possibility of such damages.

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