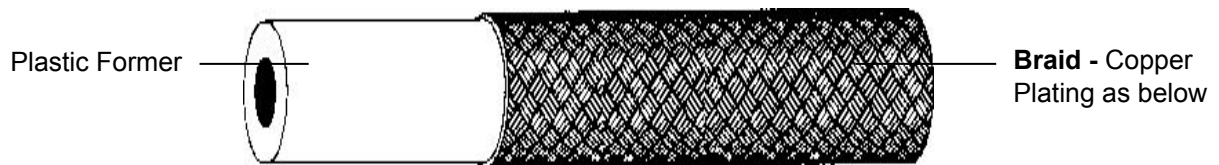


CUSTOMER DRAWING

The complete requirements for procuring the wire described herein shall consist of this document.



SI No.	Diameter in mm	No of Carriers	No of Strands	Wire Strands Dia. AWG	Mass Max Kg/Km	Nominal Coverage %
1	4	24	7	36	8.5	96
2	6	24	9	36	12.5	96
3	7.5	24	14	36	16	96
4	10	36	12	36	22	96
5	12.5	36	15	36	26	96
6	15	36	16	36	40	96
7	20	48	16	36	42	96
8	25	48	13	36	100	96
9	30	48	14	36	214	96

NOTE: The 'X' in the part number shall be replaced with the plating type as below:
1 = Tin plated conductor
3 = Nickel plated conductor

The last number of the part depicts the nominal internal diameter of the braid, e.g. RAY-101-7.5 Tin Plated Copper Braid with 7.50 mm nominal internal diameter.

To be tested to and meet the requirements of the issue in effect of WSD 1922.

PERFORMANCE
REQUIREMENTS:

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