

FIRE RATED

ROLLER SHUTTER WITH EGRESS DOOR

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Founded in 1983



Distributed across 20 countries



ISO Certified



Global Reach: UK, Singapore, Malaysia, UAE, India



Trusted Customer Support

Product Features



Product Specification

The specifications shall encompass the design, production, installation, and functioning of the fire rating required as indicated in UL 10B.

01

Curtain Slat

The shutter curtain is made of 75mm pitch, 1.0mm thickness superior galvanized steel slat. Slats will have reinforced interlocking profiles with edges cut off for end-locking the axial movements.

03

Side Guide Rails

For exposed, face fixing applications, roll-formed 'G' shaped heavy-duty guides made of galvanized steel of sizes 75/105mm wide (depending on the door size) by 80mm depth by 3mm thickness and fixed by fasteners.

02

Bottom Bar

The bottom bar leading slat profile is made of galvanized steel roll-formed with 1.0/1.2mm thickness and a top interlocking profile with a flat bottom. Two no. of 75x75x6.0mm thick galvanized steel angles are bolted at the bottom to form an inverted 'T'.

04

Barrel

Barrel is made out of heavy-duty seamless steel pipe, welded with axles of sizes $\phi 40 - \phi 60$ mm according to the sizes of shutters. This barrel is fixed to the right and left end plates with heavy-duty sealed roller bearings.



Galvanized Steel
Single Skin Slats



T Shaped Galvanized Steel Bottom Bar



Roll-Formed Heavy Duty
Side Guide Rail

Operator

The Motor make as shown in the Ferco shutter fire test report OR other independently tested motors with UL Certification. The Motor shall be a reversible squirrel cage induction motor equipped with ERS & TPL and interfaced with an FA panel.

06

Hood (Motor Hood - Optional)

Shutter box covers are made out of 0.8mm thickness galvanized steel sheets with folded edges for rigidity.

07

Shutter Box

The shutter box is made out of two heavy-duty steel end plates of thickness 6 - 12mm according to the size of the shutter, joined together by using 5 nos. of 50mm X 25mm steel hollow sections and in black colour primer finish. Two nos. of 50mm x 50mm x 4.5mm thick steel L angles with slotted fixing holes to be welded with end plates for fixing the shutter box to the structure.

08

Auto-Closing Mechanism

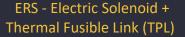
All fire shutters are equipped with a fusible link mechanism. Upon sensing the heat of 74°C, the fusible link melts and releases the brake of the Motor, and the shutter descends by gravity. On receiving a fire/smoke signal, the ERS releases the brake of the Motor upon receiving a processed signal of 24V and 400mA. To reset the brake, a reset leveler is provided on the Motor.



Fire Shutter Operator



Fire Alarm Panel (FA)



Push Button Control

Low voltage Push button control with 'up', 'down', and 'stop' buttons are provided. The Push Button is supplied with a stainless-steel lockable enclosure upon request.

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M&E Requirements

Single Phase, 230V, 50Hz/60Hz, 13A (OR) Three Phase, 415V, 50Hz, 20A power supply at the shutter box location.

11

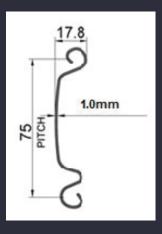
Egress Door

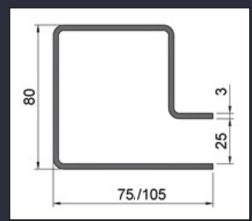
The fire shutter is equipped with an egress door. The Egress door comprises a lever handle, mortise lock, panic bar, and door closer. The door leaf is fixed with a swing frame and magnetic lock holder, which holds the swing frame when the shutter is opened. The Egress door with swing frame assembly will close completely upon receiving a processed signal of 24V and 400mA. The egress door will be used as an emergency exit during fire conditions.

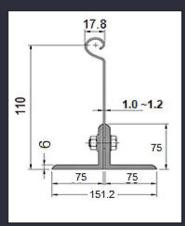
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2 Optional Devices/Services

- Motor Hood
- Guide Seals
- Wind Locks
- Delay Timer
- Warning Flash and Audio Alarm
- Powder Coating Special RAL Colors
- Connection to Heat/Smoke Detector
- Battery Back-up
- Safety Photocell
- Remote Control System
- Bottom Safety Edge Sensor







Standard 3500 Shutter Clear Width DOOR FRAME LOCKING ARM Drawing PLAN VIEW OF SHUTTER BOX (FIRE SIDE) STUD ANCHOR FOR SHUTTER BOX FIXING MATERIAL:GI FIRE ALARM SIGNAL CONVERSION PANEL 0.8THK GALV. STEEL HOOD COVER MOTOR MOUNTING BRACKET MATERIAL:STEEL FUSIBLE LINK BREAK RELEASER DRIVEN SPROCKET, 5/8" PITCH NO. OF TEETH 30 NON FIRE SIDE FUSE UNIT 1801 AUXILIARY GUIDE FIRE SIDE CROSS BEAM 6NOS-M8X9OLG. STUD ANCHOR FOR GUIDE RAIL FIXING MATERIAL:GI 9NOS. HINGES SIZE:114.3X101.6 UL.NO: R38013 DOOR FRAME— UL.NO:H00862081 SWINGING FIRE DOOR UL.NO:B14676802 PANIC EXIT DEVICE SMALL SLAT 2570MM LG. MATL: G.I FFL I 580 SECTION 02-02 SECTION 01-01 ELEVATION OF SHUTTER







Fire Testing Highlights











Get in touch with us today to discover more about our premium Fire shutters and to book your free consultation.

Contact us



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