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Digital Pyrometer with Memory

For Various Industries

Tempstick 529



For molten:

Steel

Cast Iron

Copper

Brass

Bronze Aluminium alloys

Gold

Silver

For Surface, Gas

Fertilizer

Sugar

Chemicals

Cement

Paper

Heat Treatment

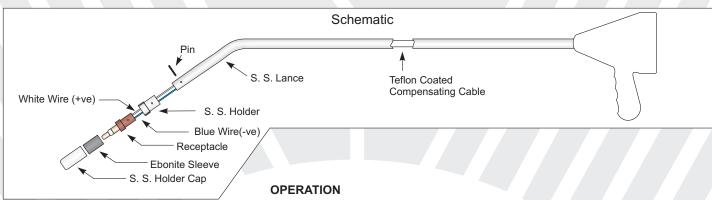
STURDY, ACCURATE, EASY TO USE, PORTABLE & DEPENDABLE

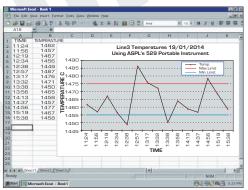
The Tempstick 529 has evolved totally to suit a harsh and hostile industrial environment. It has proved to be the most dependable molten metal temperature measuring instrument when used with our BMD, Thermotips or Minitips for furnace, ladles and tundish in Foundries and Steel Plants.

FEATURES

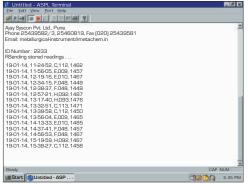
- Can be connected to PC to get printout of Temperature with Date, Time, Dip Station (Furnace)
- Memory facility to see temperature readings with furnace code number
- 1000 readings can be stored in memory
- Easy to use, light weight, portable and rugged unit that survives the toughest conditions
- Plateau Detection Software
- Accuracy of \pm 1°C due to its microcontroller based technology
- Overall system accuracy of $\pm 3^{\circ}$ C
- Rechargeable Nickel-Cadmium battery and automatic low battery indication
- Bright 0.6" digital display
- Automatic power shut-off
- Buzzer that indicates end of the measuring cycle
- No mechanical switches
- Can be used with both lance and probe attachments in 529 K
- Choice of peak hold or tracking mode in 529 K
- Available with K or S/R/B thermocouples







Typical application of the Tempstick 529 using Microsoft Excel as a spreadsheet.



Temperature Memory Interface Screen as viewed on a PC

As you dip the Thermocouple Tip in molten metal, the microcontroller reads the millivolts and mathematically converts it, to give you the temperature reading. The indicator lamps (LEDs) on the front panel indicate and sound a buzzer as the correct

reading is displayed. This entire process completes within 3 to 5 seconds, after which the Thermocouple Tip can be withdrawn.

The microcontroller studies the temperature values and detects exact temperature of molten metal with its flat plateau detection method, thus rejecting variations due to slag temperature differentials, furnace hot spots, transient electrical spikes etc. When used with a N.F. Probe (K-type), it measures lower temperatures and can be used in Track/Peak Hold modes.

APPLICATIONS

Model 529 S/R/B is used in Ferrous Foundries and Steel Plants. Model 529 K can be used with different types of probes in Non-Ferrous Foundries, Fertilizer, Sugar, Chemicals, Pharmaceuticals, Cement, Paper, Process Industries, Metal Processing and Heat Treatment shop.

CONSUMABLES

Model 529 is used with Ajay Syscon's Minitips, Thermotips or BMD Tips. The Minitips and Thermotips are expendable temperature sensors in cardboard tubes, whereas the BMD is a multiple dip type temperature sensor that can be reused for 6 to 8 readings in a slag free metal bath.

TECHNICAL DATA

Measuring range 540°C - 1750°C S/R/B 0 - 1200°C "K"

Linearisation Over the entire measuring range

Temp. Detection method Flat Plateau - 529 R Peak Hold/Track - 529 K

Automatic cold junction

(9 Alpha Numeric)

compensation Dip Stations/Furnace code A, C, E, F, H, J, L, P, U

Operating temperature 0 - 50°C

Display 4 digits, 7 segment LED's Height - 0.6"

T/C element Pt/Pt Rh 10%, 13%, 6/30% Cr / Al

Weight with standard lance 2.5 kg

Response time 3 to 5 seconds for 529 S/R/B Approx. 30 seconds for 529 K

with N. F. Probe

Accuracy

Type 'AA'

Power supply

± 1°C

Memory capacity

250/500/999 Memories

4 Ni-Cd Battery 1.2 V each

Indication of battery voltage

Calibration Standard

IPTS 68

460 - 545 460 indicates-charging needed 545 indicates-fully charged

Housing Dust proof Aluminium housing with handle

Printing Format Horizontal or Vertical (Factory Selectable)

Error Codes:

If T/C breaks during measurement, 9999 is displayed If flat plateau is not detected, 9001 is displayed If hardware problem occurs, 9002 is displayed In case of reverse input, 622 is displayed

All our products are certified to meet ISO/QS standards

Specifications may change without prior notice due to continuous development.