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## Folding Endurance Tester

(Schopper Type)


Usage: determines the folding resistance of paper , according to the Louis schopper principle .
Definition : In paper testing, folding endurance is defined as the logarithm (to the base of ten) of the number of double folds that are required to make a test piece break under standardized conditions:
$F=\log _{10} d$, where $F$ is the folding endurance and $d$ the number of double folds. Folding endurance is especially applicable for papers used for maps, bank notes, archival documents, etc.

Standardization : ISO 5626 , TAPPI 423 , ISO 5626

Device Description : the device measures the number of folds until the sample breaks. The tests require that two samples be tested simultaneously. This is a standard device designed for security papers. It has automatic stop function after sample break. Standard version for paper up to 0.25 mm thickness, alternatively available for board . Measurement and display of the folding head temperature optionally available.

Test Description : two samples are clamped in the folding heads for a simultaneous test . the spring supported samples support are pulled apart, so that samples are clamped at specified force, after pushing the start button the folding knives begin to guide the sample around the sapphire supported folding rolls, that way samples are folded at both sides at a radius of about 0.25 mm . if one sample breaks the folding of second sample continues, until it breaks so . the movement of the folding heads stop after test termination, so that samples can be removed the device records and displays number of folds until sample breaks.

Specifications:

| Working units | Two separately working folding units for quick tests |
| :--- | :--- |
| Testing | 0.25 mm thickness of paper |
| Specimen width | 15 mm |
| Specimen length | 98 mm |
| Clamping length | 90 mm |
| Stretching force | Max 9.81 N and Min 7.55 N |
| Folding Roll Dia | 6 mm |
| Distance between folding rolls | 0.5 mm |
| Working speed | 120 strokes/minute |
| Deflection on either side | 10 mm |
| Power supply | $220 \mathrm{v}, 1-\mathrm{phase}, 50 \mathrm{~Hz}$ |
| Sample preparation | Precision test strip cutter for cutting width of dimensions <br> $15 \times 100 \mathrm{~mm}$ |

## Delivery Content :

Consumables :

Service and Startup :

