

BROACHES

Broaches can be supplied for standard BS, ISO, EN, ASTM and other International Standard notch profiles. Due to the variety of broaches and notch configurations, broaches are ordered separately.

For broach quotation, please specify

- a) Notch type
- b) Depth of notch
- c) Applicable Standard
- d) Material specification/Hardness Rc

Our broaches meet most standards i.e. BS, ISO, EN, ASTM and many other International Standard notch profiles.

All broaches, which have a unique serial number, are tested to ensure that they cut the correct form before despatch and a Certificate of Conformance is issued with each broach.

Standard Broaches

Our standard broaches are designed for use on carbon steels up to 42 Rc.

- 'C' Type 2mm deep 'V' notch
- 'H' Type 3.3mm deep 'V' notch (For use on round samples)
- 'N' Type 2mm and 3mm deep 'U' notch
- JS' Type 5mm deep 'U' notch (With packer – 2 cuts required)

Ti N Coated Broaches

This is a superior broach to the standard broach and is recommended for use on our Motorised Machine for tougher, harder & stainless steel materials to extend tool life.

