BHT FORGE



API 6A Adjustable Choke Valves

Features:

- Long life and low maintenance.
- Body to bonnet contact behind the O-ring seal eliminates bonnet seal extrusion.
- A locking device is set on stem.
- Ideal for many flow regulating services and easily convertable to a positive choke.
- The stem of adjustable choke are made of high strength alloy steel. The materials have the feature of abrasion resistance, erosion resistance and reliable serviceability.
- The valve and seat can be removed by hand, without special tools and without removal of the valve body from the line, by simply removing the bonnet.

Specifications:

Basic Design and Test
Working Pressure
Main Nominal Size(in)
Product Specification Level
Performance Requirement Level
Material Class
API-6A
ANSI
400, 600, 900, 1500, 2500 (LB)
400, 600, 900, 1500, 2500 (LB)
2, 2-1/2, 3, 4, 6, 8
PSL1, PSL2, PSL3, PSL4
PR1, PR2
AA, BB, CC, DD, EE, FF
AA, BB, CC, DD, EE, FF

Material Class
End Connection
AA, BB, CC, DD, EE, FF
Flanged, Thread, Flanged and Thread

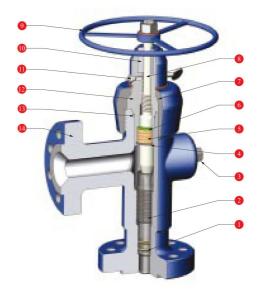
Parts List

No	Name	Material
1	O-RING	VITON-B
2	SEAT	AISI 4135
3	DRAIN FITTING	AISI 4140
4	MALE ADAPTER	ASTM A182 F6a
5	V-PACKING	VITON
6	FEMALE ADAPTER	ASTM A182 F6a
7	WING NUT	AISI 4130
8	STEM	AISI 4135
9	HANDWHEEL	ASTM 47
10	INDICATOR	CARBON STEEL
11	LUBRICATOR	CARBON STEEL
12	BONNET	AISI 4130
13	O-RING	VITON-B
14	BODY	AISI 4130

Other trim and body material are available upon request.







Flanged, Weld



BHT FORGE

API 6A Positive Choke Valves

Features:

- Body to bonnet contact behind the O-ring seal eliminates bonnet seal extrusion.
- The bean of positive choke are made of ceramic or hard alloy steel. Both have the feature of abrasion resistance, erosion resistance and reliable serviceability.
- Flow bean chamfers are available from 2/64" to 64/64", in 1/64" increments for precise regulation of flow rate.
- The choke bean may be dismantled quickly for change of beans.

Specifications:

Basic Design and Test
API-6A

Working Pressure (Psi)
Main Nominal Size (in)
2000, 3000, 5000, 10000, 15000, 20000
1-13/16, 2-1/16, 2-9/16, 3-1/16, 3-1/8, 4-1/16

Product Specification Level
PSL1, PSL2, PSL3, PSL4

• Performance Requirement Level PR1, PR2

Material Class
AA, BB, CC, DD, EE, FF

• End Connection Flanged, Thread, Flanged and Thread

Parts List

No	Name	Material
1	O-RING	VITON-B
2	SEAT	AISI 4135
3	BODY	AISI 4135
4	DRAIN FITTING	AISI 4140
5	WING NUT	AISI 4130
6	O-RING	VITON-B
7	BONNET	AISI 4135
8	GLAND RING	ALLOY STEEL

Other trim and body material are available upon request.



