

# **Rotating Paddle Level Switch (EROTO 6240 SERIES)**

#### PRINCIPAL

A stepper motor rotate the Paddle slowly An encoder coupled to the paddle shaft produces electrical pulses during its rotation. The pulses are monitored by a microcontroller to monitor its movement. Paddle rotation stops when the material covers it. The microcontroller gets signal from the encoder about the material presence and signal is processed to derive potential free contacts. The microprocessor continuously checks the material presence. The paddle shakes and vibrates to discard the built up material ensuring the material has receded and paddle is free. There after the output status is changed and motor starts rotating smoothly again waiting for the level to come.

### **Features**

- No Clutch, No Gear, No Spring.
- Flexible coupling (optional as per application)
- Robust, dust and watertight housing •
- Extended Probe possible.
- Sealed bearings •
- Interchangeable paddle assemblies •
- Fail safe switch salectable. •
- Time Delay Field Selected •

## **Applications**

- Dry sand & fly ash
- PET / PVC chips with under water detection
- rice, wheat, other food grain, flour

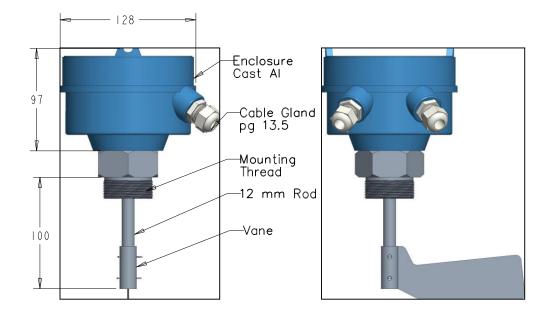
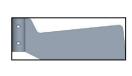
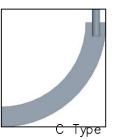
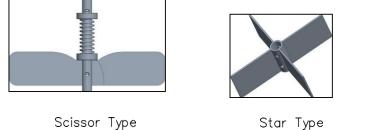


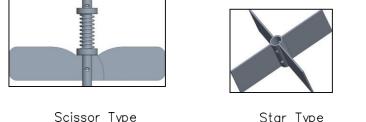
Figure 1 : Rotating Paddle level switch





L Type





- iron ore, sinters and pulverized coal
- Milk powder

Figure 2 : Types Of Fan

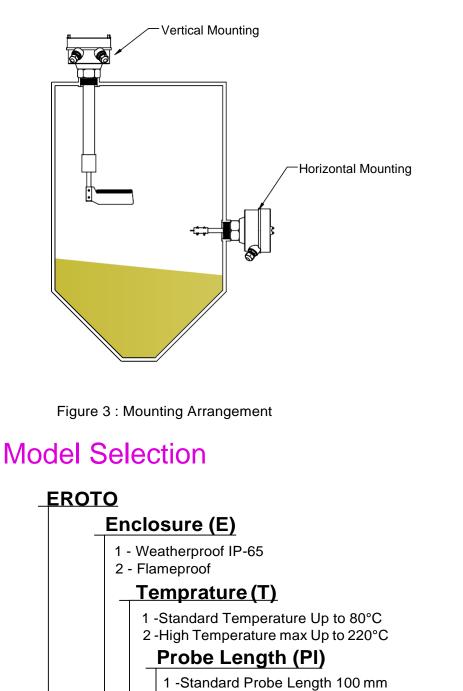
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## **Technical Specification**

| Housing                                    | : Aluminum, weather proof, powder               |
|--|---|
|  | coated. Integral with the probe                 |
| Cable entry                                | : 2 nos.  |
| Mains Voltage                              | : universal 65 to 260 V AC,50 Hz,<br>or 24 V DC |
| Fail safe                                  | : Selectable for High or low                    |
| Output                                     | : 2 sets of potential free c/o                  |
|  | contacts rated at 5 amps,                       |
|  | 230 V AC for non-inductive loads                |
| Power consumption                          | : 8 VA  |
| Mounting                                   | : Screwed 1½"BSP(standard)                      |
|  | or Flanged and others (optional)                |
| Sense rod                                  | : Stainless steel, 12 MM DIA                    |
| Cable gland                                | : PG -13, 2 nos. ( Polymer)                     |
| Insertion length                           | : 100 mm standard                               |
| Extension                                  | : As per application                            |
| Revolution per minute                      | : 8 / minute                                    |
| Material of wetted parts : stainless steel |   |
| Number of vanes                            | : Stainless steel, various                      |
|  | types available as per application              |
| Process Connection                         | : 1, 1-1/2" BSP (standard) others               |
|  | on request                                      |
| Special Version                            | : 1 Detection of solids under 15                |
|  | meter water column.                             |
|  | 2 Angular probe for bulk material               |



- 2 -Extended Probe Length Upto 2000 mm
- 3 Extension with protection pipe upto 2000mm
- 4 Extended probe (rope type)

#### Mounting Arrangement(M)

- 1 Threaded BSP / NPT
- 2 -Flanged ANSI/DIN ; 3 Others

#### Wetted Part (W)

- 1 -SS304 2 - SS316
- 3 -Others ( consult factory )

