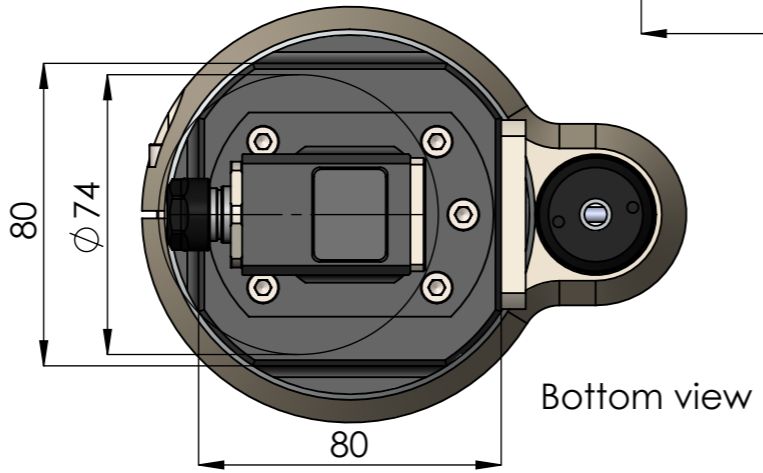
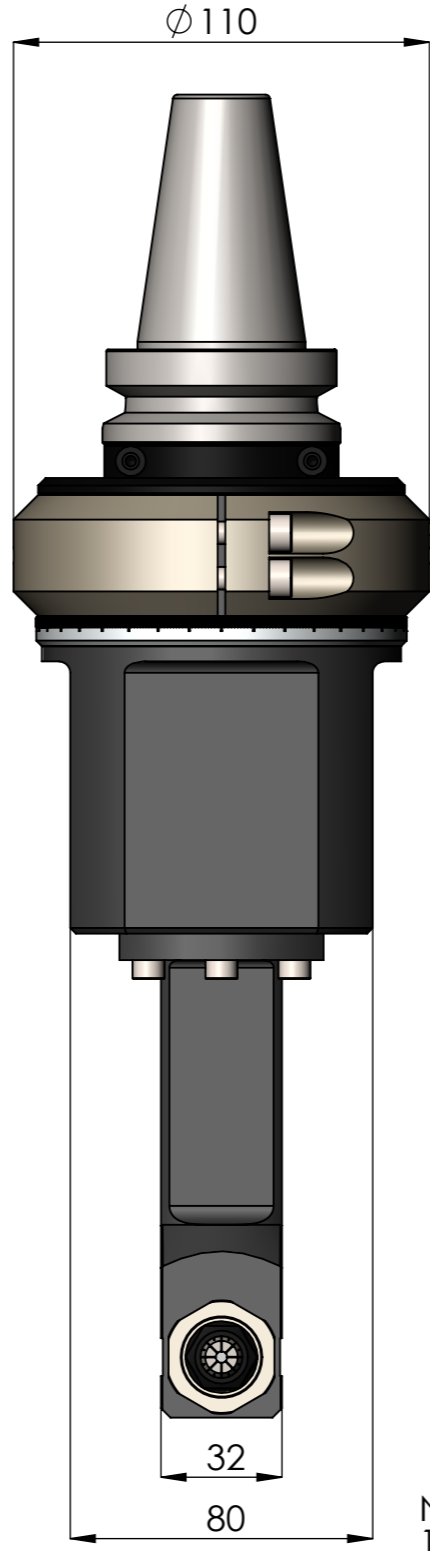
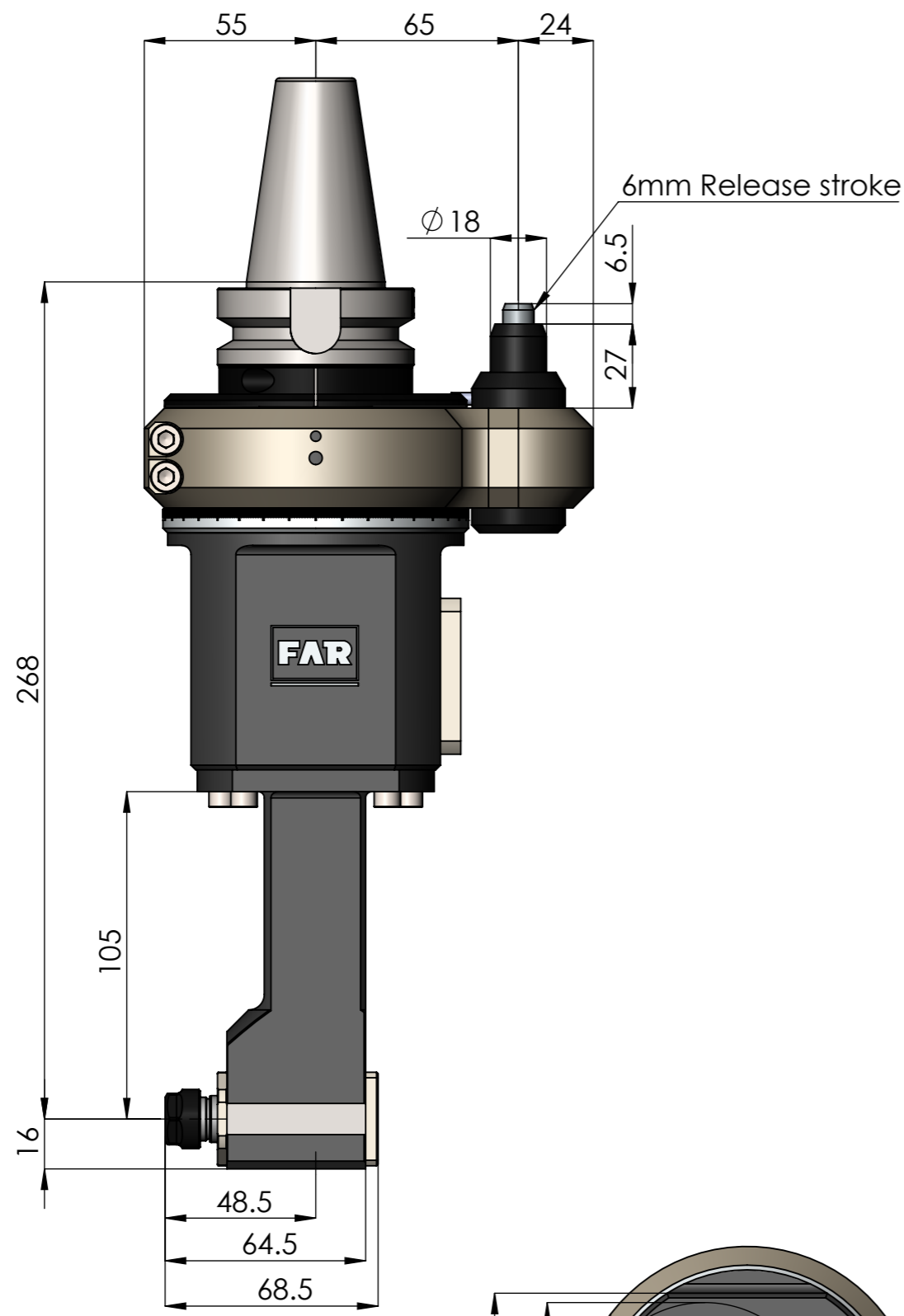


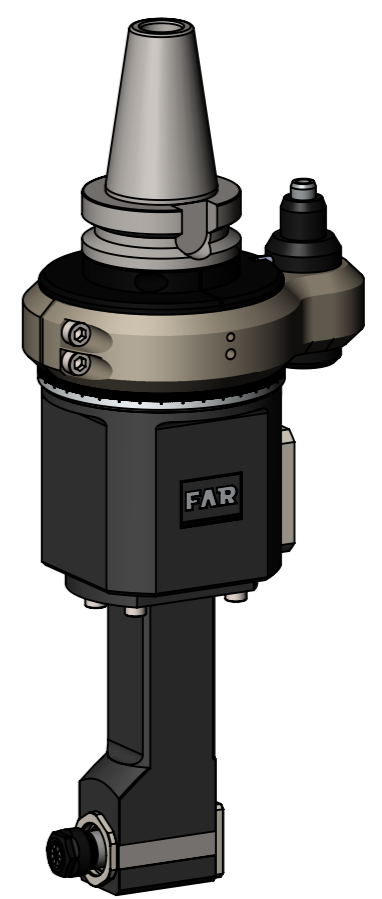
IF IN DOUBT ASK.
DO NOT MEASURE DRAWING

Surface finish
Ra value-
Roughness value no

N1 N2 N3 N4 N4 N5 N6 N7 N8 N9 N10 N11 N12



ER11-BBT40-SP1



Input Shank	BBT40 (BT MAS 403)
Output collet	ER11
Gear ratio	1:1
Speed	4000 rpm
Torque	4 Nm
Max.tool size	7mm
Weight	8 kg

- Note:
1. Direction of rotation same as machine spindle
 2. Stopper block design is based on customer machine details

Semi product;	Final size:	Material:	Qty:	weight:	Scale:	
IS 2102-1969 GENERAL TOLERANCE Where not specified						
Alterations	Advice no	Description	No of places	Old no	Name	Date
Linear dimension over upto Tol.						
0.5 6 ±0.1						
6 30 ±0.2						
30 120 ±0.3						
120 315 ±0.5						
315 1000 ±0.8						
1000 2000 ±1.2						
Angular dimension over upto Tol.						
0 10 ±1						
10 50 ±30						
50 120 ±20						
120 400 ±10						
ANGULAR MILL HEAD						
Drawing no: MH-FXA-ER11-BBT40-SP1-05-001-03						
No of sheets				Sheet no		

Heat treatment	Hardness	Case depth
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