



JETEXINDIA

Technical Information

JETEX DRYBOND-100

MoS₂ Assembly Paste

Solid lubricant paste with extremely low coefficient of friction for effective running-in and metal assembly

Applications

- As a low friction running-in, metal priming paste for all new or rebuilt mechanical equipment such as gears, sliding bearings, slide ways, joints, sleeves, splines, cams, journal bearings.
- As a press-fitting lubricant to reduce press-fitting power required and prevent misalignment, seizure, wear, distortion especially under heavy load conditions.
- For lubrication of all sliding metal surfaces to reduce wear, friction and prevent cold-welding of surfaces such as for shafts, bushes, splined shafts, pumps, valves, threaded spindles, moving screws, toothed gears, worm gears and transmission gears, lead screws, machine tool guides, pumps, flanges, anti friction bearings, ball and roller bearings, shafts, bolts and pulleys.
- As a universal assembly paste to reduce tightening torque required; for enabling easy and non-destructive disassembly of components after long operational hours under operating and temperature variations.
- As an antifriction and anti wear lubricant for heavily loaded surfaces under slow sliding speeds for preventing cold welding of sliding surfaces under heavy loads.
- As a standard anti seize compound for all threaded connections during assembly stage for maintenance free dismantling.

Benefits

- Extremely wide service temperature range of -35°C to +450°C
- Low coefficient of friction
- High pressure withstanding capacity
- Load bearing capacity exceeds the yield point of most metals
- Prevents metal-to-metal contact and offers protection from wear and friction
- Prevents seizure, scoring, galling, fretting corrosion and stick slip
- Reduces press fitting force required and prevents distortion or misalignment
- Makes assembly easier and disassembly rapid and non-destructive irrespective of operational period or conditions
- Economical to use owing to its high surface coverage capacity
- Aids running in and provides emergency lubrication during start ups

Directions for Use

Shake the can vigorously for a couple of minutes before spraying till the bearing noise from inside the container is audible. Repeat before every application. Spray onto a clean, dry and degreased surface. Only a thin film of this lubricant is required. Allow solvents to evaporate. Spray from a distance of 20-30 cms. Repeat if necessary. For cleaning the valve dip-tube after spraying, invert the can and depress the actuator button for a few short bursts till only the clear propellant comes out.

Caution

Contains flammable solvents and propellant. Do not spray near naked flame, hot surfaces or energized equipment. Use with adequate ventilation.

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Technical Properties

Parameter	Value	Unit	Standard
Type	Solid lubricants and additives in oil		
Appearance	Smooth homogeneous paste		
Color ¹	Black		
Penetration - unworked	250-280	mm/10	ASTM 217
Density, @ 25°C	1.3-1.4	g/cm ³	
Service temperatures ²	-35 to +450	°C	
SKF-Emcor method Degree of corrosion	0 / 0 (no corrosion)		DIN 51 802
Water resistance, static evaluation	1-90		DIN 51 807 pt.1
Coverage	2-3	m ² /can	
Four ball test, weld load	5300	N	DIN 51 350 pt. 4

**of active ingredients*

1. Minor Color variation of the same product but of different batches could be possible. However the lubrication values remain unchanged.

2. Solid lubricants maintain lubrication up to +450°C

Available Packaging

- 400 ml aerosol spray

General

Use in well ventilated areas. Avoid continuous breathing of Vapor and spray mist. In closed areas or areas with poor ventilation, use respiratory protection. For complete details on safety, short and long term exposure, refer to this product's safety data sheet (SDS).

Disposal

All used and unused product should be disposed of in accordance with state regulations.

Shelf Life

24 months from date of manufacture in sealed condition.

Handling

Read instructions on the container label of the product before use. The product safety data sheet (SDS) contains the relevant information regarding personal protective equipment, safe use, physical and health hazards. .

Limited Warranty

The information and data contained in this sheet is accurate to the best of our knowledge or is obtained from sources, tests or experiences believed by us to be reliable and accurate. User is responsible for determining whether recommended product is fit for a particular purpose. All products should be tested for suitability on a particular application prior to actual use. We make no representations of any kind. Data offered without warranty.

JETEX INDUSTRIES

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