



JETEXINDIA

Technical Information

JETEX AS-325 PASTE

Multipurpose Antisieze Compound

High temperature copper based anti seize thread compound

- Solid lubricant paste for all threaded & bolted connections; lead and nickel free

Applications

- Highly recommended for use on all threaded and flanged connections operating at very high temperatures and corrosive conditions to enable faster and rapid non destructive disassembly after long operational periods as in autoclaves, furnaces, boilers, reactors, turbines, extrusion mandrels, compressors, heat exchangers, gas generators, plastic moulding machines, chemical and steel plant equipment.
- Heavy duty thread compound for studs, nuts, bolts, valve stems, spindles, exhaust pipes, cylinder and engine head screws, steam lines exposed to high temperatures, water and corrosives to provide complete protection from seizure and corrosion and which also need to be reopened or re tightened after assembly and initial operational period.

Benefits

- Extremely wide service temperature range of -20°C to +1100°C
- Makes disassembly easy and non-destructive even after long operational periods at high temperatures and adverse working environments
- High load withstanding capacity
- Creates an effective matrix between mating surfaces to prevent metal-to-metal contact
- Protects surface from wear and friction
- Good corrosion protection
- Water resistant
- Ensures consistent tightening of threaded connections and provides an optimum balance between torque required to tighten and pretension
- Prevents bolt breaking, sintering, fusion, seizure, thread stripping and distortion of threads
- Meets requirements of MIL-A-907E

Directions for Use

Shake the can vigorously for a couple of minutes before spraying till the bearing noise from inside the container is audible. Repeat before every application. Spray onto a clean, dry and degreased surface. Only a thin film of this lubricant is required. Allow solvents to evaporate. Spray from a distance of 20-30 cms. Repeat if necessary. For cleaning the valve dip-tube after spraying, invert the can and depress the actuator button for a few short bursts till only the clear propellant comes out.

Caution

Contains flammable solvents and propellant. Do not spray near naked flame, hot surfaces or energized equipment. Use with adequate ventilation.

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Technical Properties

Parameter	Value	Unit	Standard
Type	Solid lubricants, metal powders and additives in oil		
Appearance	Smooth homogenous paste		
Color ¹	Dark copper brown		
Penetration - unworked	280-310	mm/10	ASTM 217
Density, @ 25°C	1.2-1.4	g/cm ³	
Drop point	None	°C	ASTM D 566
Service temperatures ²		°C	
- as paste	-20 to +650	°C	
- as solids lubrication	-20 to +1100	°C	
SKF-Emcor method Degree of corrosion	1		DIN 51 802
Water resistance, static evaluation	1-90		DIN 51 807 pt.1
Coverage	2-3	m ² /can	
Four ball test, weld load	4800	N	DIN 51 350 pt. 4
Four ball test, wear scar, 400N load	0.09	mm	DIN 51 350 pt. 5

**of active ingredients*

1. Minor color variation of the same product but of different batches could be possible. However the lubrication values remain unchanged.
2. Solid lubricants maintain lubrication up to +1100°C

Available Packaging

- 400 ml aerosol spray

General

Use in well ventilated areas. Avoid continuous breathing of Vapor and spray mist. In closed areas or areas with poor ventilation, use respiratory protection. For complete details on safety, short and long term exposure, refer to this product's safety data sheet (SDS).

Disposal

All used and unused product should be disposed of in accordance with state regulations.

Shelf Life

24 months from date of manufacture in sealed condition

Handling

Read instructions on the container label of the product before use. The product safety data sheet (SDS) contains the relevant information regarding personal protective equipment, safe use, physical and health hazards.

Limited Warranty

The information and data contained in this sheet is accurate to the best of our knowledge or is obtained from sources, tests or experiences believed by us to be reliable and accurate. User is responsible for determining whether recommended product is fit for a particular purpose. All products should be tested for suitability on a particular application prior to actual use. We make no representations of any kind. Data offered without warranty.

JETEX INDUSTRIES

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