

Operations

The FlowComputer support Operator interface as well as Programmable Logic Controller features. The user can implement logic, specific to application using standard Ladder programming. A PLC logic block can be executed at power up, during every scan, upon receiving an interrupt on specific I/O pins or upon a timer interrupt. The FlowComputer operator interface functions revolve around Screens and Tasks that can be assigned to screens and application.

Pluggable I/O (Digital)

FlowComputer have facility to expand I/O using pluggable I/O modules. The I/O modules can be selected based on the application requirement. Each I/O module can support 4 nos. of High Speed inputs of 25KHz. Maximum 5 I/O modules can be connected to one 7" FlowComputer

Digital I/O

FlowComputerTouch Screens can have up-to 80 digital I/O on the unit through the expansion units. Digital inputs are high impedance 24 VDC and outputs are transistor outputs with NPN, PNP or relay types.

Touch Keys Task

Touch Keys in FlowComputer can be assigned Tasks for three instances: when the screen is touched, while the screen is touched and when the screen is released. Multiple tasks can be assigned to a touch key ln addition to above, tasks for data entry, alarm management etc. can be defined. These definitions allow Complete flexibility in cursor control and key operations when changing data.

Alarms

Real time and historical Alarms can be defined in FlowComputer User-friendly Alarm object can be defined on the display. Alarms can be real time or historical.

Recipes

Recipes data is stored in the FlowComputer memory. With one button stroke, a set of data can be downloaded to the PLC. Once in the local memory, the recipes data can be edited using simple data entry objects.

Bitmaps / Wizards

Different bitmaps can be embedded on the FlowComputer screen. Transparent buttons can be used for data entry and set points on bitmap images. Bitmaps can be imported into the application and displayed on the FlowComputer screens. In addition, several wizards are supported to create commonly used objects such as Analog meters, Lamps, Buttons and Bar graphs. 32K colors are supported for bitmaps.

Easy events logging and trend tracking

FlowComputer support (Color Touchscreen based models) data logging feature. A part of FlowComputer memory can be allotted for data logging. Real time as well as Historical Trending is also supported. The user can also display multiple trends with different pen color on one screen.

High Speed Counters

FlowComputer with pluggable I/O support High Speed Counter inputs up-to 25 KHz. These High Speed Counter inputs can be used for applications such as Rate Measurement, Speed Measurement, Totalizer, etc. The user can define up-to 4 High Speed inputs in each expansion module.

Ladder Support

FlowComputer support ladder functionality. User can define logic in the unit usingFlowCoumputesrSoft software. The execution of ladder could be through communication port or through I/O. Only HMI version of FlowComputer also support ladder functionality. It is used for critical applications where data is processed before sending it to controllerThe FlowComputer Logics support following different types of instructions:

I/O Instructions -

NO contact NC contact Output Falling Edge Rising Edge Inverter Positive Pulse Contact Negative Pulse Contact Inverter Coil Positive pulse coil Negative Pulse Coil

Data Transfer -MOV word MOV DWORD **Invert Transfer** Table Initialize Table Block Transfer Table Invert Transfer Data Exchange Multiplexer Demultiplexer Math-

Addition

Subtraction Addition with Carry Division Increment Decrement

Subtraction with Carry

Multiplication

Compare -Greater than

Greater than or equal Not Equal Less Than

Equal Less than or Equal Logic -**AND** OR XOR Shift Rotate

Data Conversion -Hex to Ascii Ascii to Hex Absolute Value 7 segment decode Ascii conversion **Binary Conversion** BCD conversion 2's complement Double word 2's complement word

Timer -**TOFF** TON **TSS**

Counter-

Up counter **UP Down Counter**

Program Control -Subroutine CALL Subroutine RET Master Control Set Next

Master Control Reset Jump Control Set Jump Control Reset En Intr Dis Intr Step sequence Init

For

Step sequence Input Step sequence output

Function -

PID1,4 Moving Average Digital Filter Upper limit Lower limit Maximum Value Average Value Function generator Minimum Value

Special -

Device Set **Device Reset** Register Set Register Reset Set Carry Reset Carry Encode Decode Bit Count Flip Flop Direct I/O Set Calender Calender Operation

The execution of ladder logic is in microseconds. Ladder monitoring for debugging is also supported in FlowComputer configuration software.

Multilanguage / Unicode Support

All the languages are supported in the FlowComputer (Color Touchscreen based models). The user can now display messages, alarms in any regional language. All Windows® fonts can also be used in an application.

Communication Ports

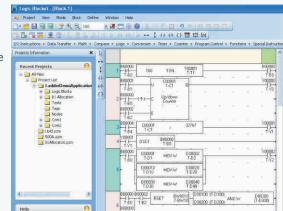
FlowComputer have two serial communication ports. Both the ports can be used for programming ofFlowComputer, printing screens (only text), connecting to third party serial devices (barcode readers, temp scanners etc.) or to connect to a PLC or drive. Dual port feature is supported for FlowComputer models. User can configure these serial ports to connect 2 different devices supporting different protocols such as PLC / Drives / DCS / SCADA etc.

Ethernet Port*

FlowComputer support Ethernet port (Modbus TCP/IP). It can be used to connect to a PLC and monitor machine / process status from remote location. The Ethernet port can also be used for remote programming of FlowComputer.

Configuration Software

FlowComputer Soft is a compact, Windows® based software to configure the FlowComputer units. User friendly configuration tools and easy approach, helps user create applications quickly and easily.



To get started with FlowComputer, user needs:

1. FlowComputer unit 2. FlowComputser Soft

3. IBM Cable (Part codes: IBM 0909-1-00 or IBM 0925-1-00)

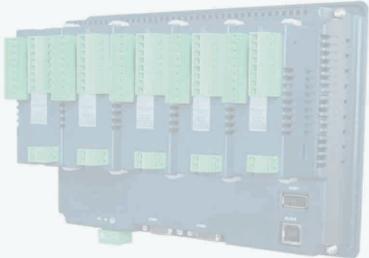
OS requirements for FlowComputser Soft are:

: Microsoft Windows® 2000 or above Windows Version

Supported T ask in FlowComputer are:

Туре				Screen				
Task	Power up	Global	Before showing	While showing	After hiding			
Go to screen	✓	×	✓	×	✓			
Go to next screen	×	×	✓	×	✓			
Go to previous screen	×	×	✓	×	✓			
Write value to tag	✓	✓	✓	✓	✓			
Add constant to tag	✓	✓	✓	✓	✓			
Subtract constant from tag	✓	✓	✓	✓	✓			
Add tag B to T ag A	✓	✓	✓	✓	✓			
Subtract tag B from T ag A	✓	✓	✓	✓	✓			
Turn bit ON	✓	✓	✓	✓	✓			
Turn bit OFF	✓	✓	✓	✓	✓			
Toggle bit	✓	✓	✓	✓	✓			
Copy Tag B to T ag A	✓	✓	✓	✓	✓			
Swap T ag A and tag B	✓	✓	✓	✓	✓			
Print Data	×	×	×	×	×			
Set RTC	×	×	×	×	×			
Copy tag to STR	✓	✓	✓	×	✓			
Copy tag T o LED	×	×	×	×	×			
Delay	×	×	×	✓	×			
Wait	×	×	×	✓	×			
Copy HMI block to HMI/PLC block	✓	✓	✓	✓	✓			
Copy HMI/PLC block to HMI block	✓	✓	✓	✓	✓			
Copy R TC to PLC block	×	✓	×	×	×			
GoTo Popup screen	×	×	×	×	×			
USB Data Log Upload	✓	✓	✓	✓	✓			





Specifications

Power : + 24V DC ±15% FP4030 - 5W

FP5043 - 6W FP5070 - 9W FP5121 - 16W

Bezel : IP66 rated Touch Screen

: 0°to 50°C **Operating Temperature** Storage Temperature : -20° to 80° C

10% to 85% (Non condensing) Two serial ports (RS232 / RS422 Humidity **Communication Ports** / RS485 levels supported)

: As programming and monitoring port : Supports USB Memory drive **USB Device Port USB** Host port

Ethernet Port For connecting to a PLC, programming of FlowComputer a third party device,

Drive or remote monitoring

(10 / 100 MBPS).

: as per IEC61000-4-3

Mono / TFT Color Touch Screen 30000 hrs at 25°C / 50000 hrs at 25°C for FP5121 models Type of LCD LCD Life

Supported Colors 32K for Color TFT LCD : as per IEC61000-4-2 Immunity to ESD Immunity to Fast Transients: as per IEC61000-4-4

Immunity to Radiated

Electromagnetic field

Immunity to

Conducted disturbances

: as per IEC61000-4-6 : as per IEC61000-4-5 Surge Radiated emission : as per EN55011

Digital Inputs Rated Input Voltage

Rated Input Voltage		For Normal Input 24 VDC (Max is 28 VDC)	For High Speed 24 VDC (Max is 28 VDC)
	Impedance	4.7 k	2.3 k

Logic '0' Voltage : 0 to 5 V Logic '1' Voltage : 14 to 28 V

Rated Input Current at (24 VDC)

	For Normal Input	For High Speed		
Rated Input Current	4.89 mA	10 mA		

Digital Outputs (Open Collector)

Maximum Load current : 500 mA NPN or PNP. Short circuit protected

Voltage drop at ON : 0.4 V or less

Digital Outputs (Relay)

: 230 V AC, 2 Amp. (Max) 5 Amp per common Relay Rating

Analog Inputs	
Resolution	12-bit
Voltage Mode	Υ
Input Range	-10V to +10V
Value of LSB	For 0-10V : 2.44mV For +/- 10V : 4.88mV
Input Impedance Accuracy at 25°C	200K 0.1% of full scale
Overall accuracy (–25°C to 55°C) % Full Scale	0.3% of full scale
Frequency Limit (-3db)	3.5KHz
Behavior upon sensor failure	Input goes to 0, as if no input is connected
Current Mode	Υ
Input Range	4mA – 20mA, 0mA - 20mA
Value of LSB	3.906uA
Input Impedance	120
Accuracy at 25°C	0.2% of full scale
Overall accuracy (–25°C to 55°C) Full scale	0.8% of full scale
Frequency Limit (-3db)	15KHz
Behavior upon sensor failure	Input goes to 0, as if no input is connected
Maximum permissible voltage (surge voltage)	
between analog inputs	500V
between analog inputs and reference	1000V
Reverse Connection Protection	No

Analog Outputs	
Resolution	12bit
Voltage Mode	Υ
Output Range	0 to +10V
Value of LSB	2.44mV/step
Output Load minimum	1000
Accuracy at 25°C	0.05% of full scale
Overall accuracy	±10ppm/°C
(-25°C to 55°C) % Full Scale	
Current Mode	
Output Range	4mA to 20mA
Value of LSB	3.9umA
Output Load maximum	500
Accuracy at 25°C	0.13% of full scale
Overall accuracy	±10ppm/°C
(-25°C to 55°C) % Full Scale	
Current Mode	
Output Range	0mA to 20mA
Value of LSB	4.8umA
Output Load	500
Accuracy at 25°C	0.13% of full scale
Overall accuracy	±10ppm/°C
(-25°C to 55°C) % Full Scale	

Model Comparison

Product	Model	Display	Memory	PLC Steps	Screen Memory	Logging Memory	Expansion	Serial Ports	USB	Ethernet Port	Power Ratings at 24 VDC	Weight (Approx.)	Dimensions (mm)	Panel Cutout (mm)
FP4030	FP4030MT	128x64 3" Multicolor Backlight	512 k +1 MB	5 k	1 MB	NA	NA	2**	Device	No	5W	156 gms.	109 W x 71 H x 35 D (Drawing A)	99 W x 63 H
	FP5043T	480x272 WQVGA 4.3" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	NA	2**	Device and Host	No	5W	330 gms.	128 W x 102 H x 45 D (Drawing B)	118.5 W x 92.5 H
FP5043	FP5043TN	480x272 WQVGA 4.3" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	NA	2**	Device and Host	Yes	5W	330 gms.	128 W x 102 H x 45 D (Drawing B)	118.5 W x 92.5 H
FF3043	FP5043T-E	480x272 WQVGA 4.3" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	3	2**	Device and Host	No	6W	330 gms.	128 W x 102 H x 45 D (Drawing B)	118.5 W x 92.5 H
	FP5043TN-E	480x272 WQVGA 4.3" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	3	2**	Device and Host	Yes	6W	330 gms.	128 W x 102 H x 45 D (Drawing B)	118.5 W x 92.5 H
	FP5070T	800x480 WVGA 7" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	NA	2	Device and Host	No	9W	642 gms.	195 W x 142 H x 50 D (Drawing C)	183.8 W x 130.8 F
FP5070	FP5070TN	800x480 WVGA 7" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	NA	2	Device and Host	Yes	9W	642 gms.	195 W x 142 H x 50 D (Drawing C)	183.8 W x 130.8 H
115070	FP5070T-E	800x480 WVGA 7" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	5	2	Device and Host	No	9W	642 gms.	195 W x 142 H x 50 D (Drawing C)	183.8 W x 130.8 F
	FP5070TN-E	800x480 WVGA 7" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	5	2	Device and Host	Yes	9W	642 gms.	195 W x 142 H x 50 D (Drawing C)	183.8 W x 130.8 F
FP5121	FP5121T	800x600 SVGA 12.1" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	NA	2	Device and Host	No	16W	1.680 Kg	312 W x 246 H x 48 D (Drawing D)	293 W x 225 H
11 7121	FP5121TN	800x600 SVGA 12.1" Color TFT	Up-to 128 MB	160 k	Up-to 10 MB	Yes	NA	2	Device and Host	Yes	16W	1.680 Kg	312 W x 246 H x 48 D (Drawing D)	293 W x 225 H

Pluggable Expansio	n Modules (Digital I/O)	Power Consumption	Weight (Approx.)	Dimensions (mm)
FPED0808P	8 Digital inputs (PNP or NPN) and 8 outputs (0.5A PNP transistor)	0.3 W	70 gms.	36 W x 79 H x 30 D (Drawing E)
FPED-HS-0808P #	8 Digital inputs and 8 Digital Outputs (PNP Type)	0.3 W	70 gms.	36 W x 79 H x 30 D (Drawing E)
FPED0808N	8 Digital inputs (PNP or NPN) and 8 outputs (0.5A NPN transistor)	0.3 W	70 gms.	36 W x 79 H x 30 D (Drawing E)
FPED-HS-0808N #	8 Digital inputs and 8 Digital Outputs (NPN Type)	0.3 W	70 gms.	36 W x 79 H x 30 D (Drawing E)
FPED0012R	12 Digital outputs (Relay)	0.3 W	90 gms.	36 W x 79 H x 30 D (Drawing E)
FPED1600	16 Digital inputs	0.3 W	65 gms.	36 W x 79 H x 30 D (Drawing E)
FPED0016N	16 Digital outputs (0.5A NPN transistor)	0.3 W	65 gms.	36 W x 79 H x 30 D (Drawing E)
FPED0016P	16 Digital outputs (0.5A PNP transistor)	0.3 W	75 gms.	36 W x 79 H x 30 D (Drawing E)

Pluggable Expansio	n Modules (Analog I/O)	Power Consumption	Weight (Approx.)	Dimensions (mm)
FPEA0202L	2 Analog inputs (4-20mA, 0 – 20mA, 0 – 10 V, -10 to + 10V ranges) 2 Analog Outputs (4-20mA, 0 – 20mA, 0 – 10 V)	0.3 W	85 gms.	36 W x 79 H x 30 D (Drawing E)
FPEA0400L	4 Analog inputs (4-20mA, 0 – 20mA, 0 – 10 V, -10 to + 10V ranges)	0.3 W	80 gms.	36 W x 79 H x 30 D (Drawing E)
FPEA-0402U-16	4 Universal Analog Inputs (4-20mA, 0 – 20mA, TC , RTD, 0-5V, 0 – 10 V, 0-50mV , 0 - 100mv ranges) 2 Analog Outputs (4-20mA, 0 – 20mA, 0 – 10 V). All Al/O 16 bit resolution	0.3 W	90 gms.	36 W x 79 H x 30 D (Drawing E)
FPEA0800LA*	8 Analog inputs (4-20mA)	0.3 W	90 gms.	36 W x 79 H x 30 D (Drawing E)
FPEA0800L V*	8 Analog inputs (0-10VDC)	0.3 W	90 gms.	36 W x 79 H x 30 D (Drawing E)

Supported Printers:-

FlowComputer support following Dot matrix serial printers :

- ⇒EPSON
- ⇒ SAMSUNG
- ⇒TVS



^{# 4} inputs can be configured as high speed inputs (25KHz) and 2 outputs can be configured for PWM (10 KHz). * Coming Soon.

** One D type port that supports RS232 and RS485 levels on different pins. "Y" type cable can be used for separate RS232 and RS485 levels simultaneously.

Dimensions 109 99 63 35 Drawing A 195 183.8 128 45 118.5 92.5 142 Drawing B Drawing C Depth 75mm with pluggable module Depth 80mm with pluggable module 312 293 238 TOP VIEW 30 0 0 225 246 • O FRONT VIEW LEFT SIDE VIEW

Please contact factory for more information. We welcome an opportunity to develop new, custom drivers and customized units.

Mounting Clamp

Drawing D



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Drawing E

All dimensions are in mm.