



MONA EXIM INC.

(An ISO 9001:2015 Certified)



TECHNICAL DATA SHEET

PIG IRON

FOUNDRY GRADE

Carbon	: 3.8% - 4.2 %
Silicon	: 2.0% - 2.50 %
Manganese	: 0.5% - 0.9 %
Sulphur	: 0.06% Max
Phosphorous	: 0.12% Max

BASIC GRADE

Carbon	: 3.8% - 4.5 %
Silicon	: 1.0% - 1.50 %
Manganese	: 0.4% - 0.8 %
Sulphur	: 0.08% Max
Phosphorous	: 0.12% Max

SPHERODIZED GRADE

Carbon	: 3.8% - 4.2 %
Silicon	: 1.5% - 2.15 %
Manganese	: 0.25% - 0.30 %
Sulphur	: 0.03% Max
Phosphorous	: 0.07% Max

HEAD OFFICE : 404, Charkop Arihant, Sector-1, Plot No. 280, Charkop, Kandivali (W), Mumbai - 400 067. INDIA

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