

Working Principal

When fluid or gas flows through a taper tube containing a float, a pressure difference of P1 and P2 is created between upper and lower side of the float. The float moves upwards by a force obtained by multiplying the pressure differential by the maximum cross sectional area of the float.

Due to taper tube, as the float moves upwards, the fluid passing area increases as a result of which the differential pressure decreases. Upward movement of float stops when the dead load is dynamically balanced by the differential pressure. Tapering of metering tube is so designed that the vertical movement of the float becomes linearly proportional to the rate of flow and the scale is provided to read the position of the float, thus giving birth to flow rate indication.

Based on Bernoulli's theorem, the principle mentioned above can be theoretically expressed as follows.

FLOW FORMULA

$$Q = CA \frac{\sqrt{2g V (a p v)}}{A_f y}$$

Where

Q = Volumetric flow rate

C = Flow coefficient

A = Fluid passing Area

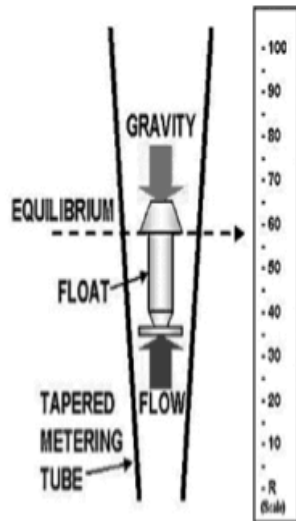
g = gravimetric acceleration

V = Volume of Float

A_f = Maximum pressure receiving area of float.

P = Float Density

y = Fluid Density



THERE ARE VARIOUS TYPES OF FLOW METERS AVAILABLE NAMELY :

- GLASS TUBE ROTAMETERS
- PLASTIC BODY ROTAMETERS
- METAL TUBE ROTAMETERS WITH DIGITAL FLOW RATE INDICATION
- METAL TUBE ROTAMETER WITH TRANSMITTER
i.e. 4-20 mA output & DIGITAL TOTALISER
(OPERATING ON 4-20mA OUTPUT)
- BY-PASS ROTAMETER COMPLETE ASSEMBLIES
- GANG / MULTIPLE ROTAMETERS
- ROTAMETERS AS PER SAMPLE & OR DRAWING

DETAILS REQUIRED

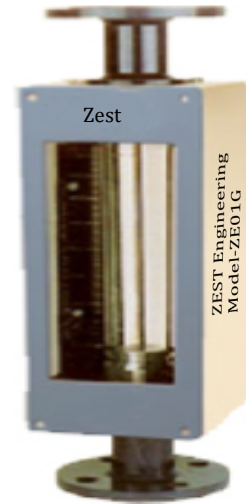
- ◆ Name of Fluid
- ◆ Flow Ranges, Min. & Max.
- ◆ Line / Connection size
- ◆ Wetted Parts Material Preferred
- ◆ Flanged or Screwed or other End Connections
- ◆ Position of connections
- ◆ Operating Sp. Gr. or Density
- ◆ Operating Viscosity
- ◆ Op. Temp. & Pressure

Glass Tube Rotameter

ZE01G is new, modern Variable area flow meter for gases and liquids. It has been constantly perfected in active Co-operative with user so that it was delivered into a reliable measuring instrument that has proven itself many times. Notes in particular the many models, the durable construction and the extensive options.

Availability of Model No-ZE01G

Meter Body	: Powder coated M.S. optional SS 304, SS 316 etc.
Float	: SS 316L, SS 316, PTFE, Monel, PVC etc.
Wetted Parts	: SS 316L, SS 316, SS 304, MS PTFE, PVC, P.P., Monel etc.
Packings	: Neoprene, PTFE, Silicon etc.
Tube	: Borosilicate glass
Scale Length	: 175-225 mm
Temperature Max.	: Upto 200°C depends on gland Packing material.
Connections	: Flanged, threaded etc.
Accuracy	: ±2% of full scale.
Repeatability	: 0.5%
Rangeability	: 10:1

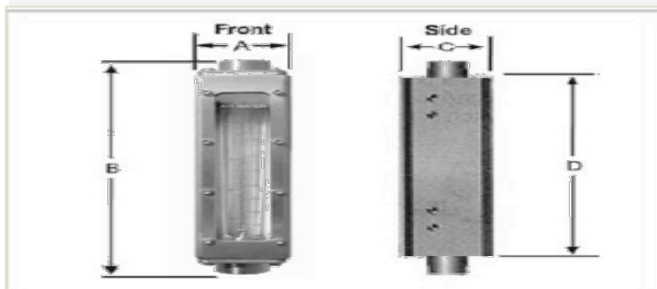


Glass Tube Rotameter

Range and Product Specification

Model	Air At Ambient Temp.				Water At 20°C		
		LPM	CFM	M ³ /Hr	LPH	CFH	M ³ /Hr
100	Min.	5-50	0.15-1.5	.03-3	10-100	.35-3.5	0.01-0.1
	Max.	25-250	0.8-8	1.5-15	50-500	1.5-15	0.05-0.5
200	Min.	40-400	1.5-15	2.5-25	80-800	3-30	0.08-0.8
	Max.	150-1500	5-50	9-90	300-3000	10-100	0.3-3
300	Min.	200-2000	7-70	12-120	400-4000	14-140	0.4-4
	Max.	250-2500	9-90	15-150	500-5000	17-175	0.5-5
400	Min.	300-3000	10-100	18-180	600-6000	20-200	0.6-6
	Max.	500-5000	17-175	30-300	1000-10000	35-350	1-10
500	Min.	600-6000	20-200	40-400	1200-12000	40-400	1.2-12
	Max.	1000-10000	35-350	60-600	2000-20000	70-700	2-20

SPECIAL SIZES & RANGES ON REQUEST



Model	A	B	C	D
100-400	88	400	92	350
500	112	400	116	350



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Overall Dimension