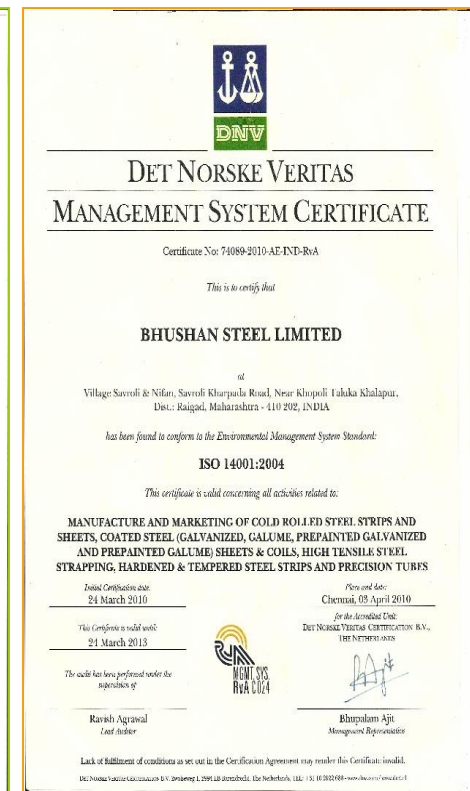
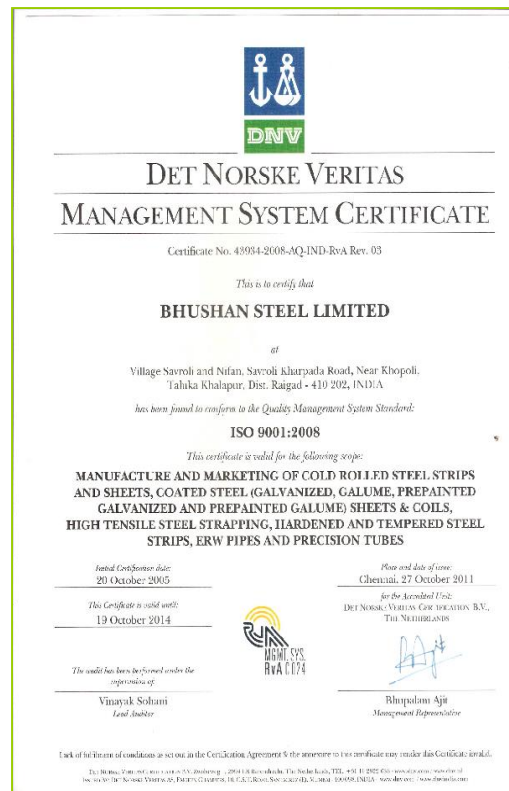




➤ Authorised all India Dealer of

- ❑ Bhushan Steel Limited, Khopoli plant is an ISO-9001 & ISO14001 certified company and is en-route to being a TS16949 certified company by March-2014.






➤ Authorised all India Dealer of

- ❑ Bhushan Steel products and process quality have been recognized by INDIAN BOILER REGULATION (IBR) authorities and company is a proud awardees of the "Well Known Tube & Pipe Makers" certificate from Indian Boiler Regulatory Board allowing self-certification on their behalf.

FORM XVI-F
(Regulation 4C (2))

Serial No. Tube 09/004 F.No. 8(CIR)/2008-BoilGR


Central Boilers Board
Certificate of Approval for Well Known Tube Maker



This is to certify that the Inspection and Quality Management System of:

M/s. BHUSHAN STEEL LIMITED,
VILL. NIFAN & SAVROLI, SAVROLI-KHARPARA
TAL. KHALAPUR, DISTT. RAIGAD, ROAD,
MAHARASHTRA - 410 202

has been evaluated by the Central Boilers Board and has been granted recognition under regulation 4C (2) of the Indian Boiler Regulations, 1950, as a WELL KNOWN TUBE MAKER, for the manufacture of Tubes of Sizes from ERW AND CEW TUBES (OD 12.7 mm to 76.2 mm,
WALL THICKNESS UP TO 4.06 mm AND LENGTH UP TO 12 METERS)


This Certificate is valid for five years, i.e. upto 12TH NOVEMBER, 2014
Validity is subject to the adherence to the quality control prescribed under the provisions of the Indian Boiler Regulations, 1950.

08TH FEBRUARY, 2010
Date of Issue

Approval
Certificate No. 91 
 Secretary

FORM XVI-G
(Regulation 4C (2)) File No. 8(18)/2008-Boilers

Serial No. 006


Central Boilers Board
Certificate of Approval for Well Known Pipe Maker

This is to certify that the Inspection and Quality System of:



M/s. Bhushan Steel Limited,
Village Nifan & Savroli, Savroli Kharpada Road,
Tal. Khalapur, Distt. Raigad, Maharashtra-410 202

has been evaluated by the Central Boilers Board and has been granted recognition under regulation 4C (2) of the Indian Boiler Regulations, 1950, as a WELL KNOWN PIPE MAKER, for the manufacture of Pipes of Sizes from _____

ERW and CEW pipes (OD 12.7 mm to 76.2 mm,
wall thickness upto 4.06 mm and length upto 12 meters)

This Certificate is valid for five years, i.e. upto 12TH November, 2014
Validity is subject to the adherence to the quality Control prescribed under the provisions of the Indian Boiler Regulations 1950.

8th February, 2010
Date of Issue

Approval
Certificate No. 102 
 Secretary



➤ Why us

- ❑ Only Tube Company to cater to Automobile , Engg , Textile , Boiler & Heat Exchanger industries by using maximum material grades like SAE-1006, SAE-1008, SAE-1010 , SAE-1020, SAE-1026 , SAE-1040 , SAE-1541 , St-52 , SH-41 (Micro Ally) , Corton steel , K1-Boiler , K3 Special on regular basis.
- ❑ Well Equipped in-house testing facility.
- ❑ Stringent Quality Control.
- ❑ Reliability & Services.
- ❑ Backed by expert staff.
- ❑ Offer customize solution at competitive price.



Huge Availability of Services – Tube Range

Round Tubes – OD 12.70 mm to 114.30 mm

Square Tubes – 12 x 12 mm to 75 x 75 mm

Rectangular Tubes – 30 x 20 mm to 115 x 60 mm

Thickness - 0.35 mm to 5.50 mm

Length – 200 mm to 12200 mm

Application	Reference Standard	
	Indian	International
Automotive & M/c structural Purpose	IS:3074	JIS3445, BS:6323, DIN2393 & DIN2394 & ASTM-A-513
General Engineering	IS:3601	JIS3445, BS:6323, DIN2393/94
Structural	IS:1161	BS:4360, ASTM A500
Furniture	IS:7138	JIS:3445
Bicycle & Rickshaw	IS:2039	BS:1717
Propeller Shaft	SS:4505 / Customer Spec.	Customer Specification
Sectional Tubes	IS:4923	JIS:G;3466, ASTM-A500
Boiler & Air Heater Tubes	IS:1914-ERW320	BS;3059 PART-1&2 , ASTM-A 178 GR-A,C & D, ASTM-A 423 CORTON STEEL , ASTM A 214, ASTM A 135 GR B, BS6323 PART 5 & 6



Major Works Facilities



CAPTIVE POWER DG SETS

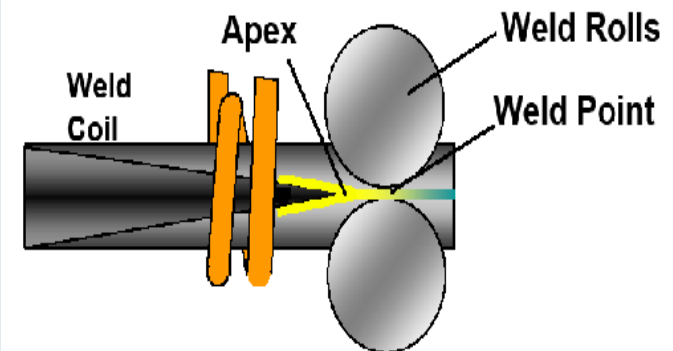
**Two Heavy Fuel Oil
Based Power
Generating Sets
Supplying 25 MW
Consistent & Better
Quality Of Uninterrupted
Power To The Entire
Plant**



Major Works Facilities

TUBE ROLLING MILLS- 6 NOS (GALLIUM , ROLLCON)

- ✓ High frequency Solid State welder from Thermotool U.K.
- ✓ Very fast partial hardening
- ✓ High Production rates & excellent tube cutting finish with carbide tipped cold saw blade
- ✓ Cut Off System from Nusco, Japan





Major Works Facilities



BRIGHT ANNEALING FURNACE -3 NOS (LOI & ALLIED)

- ✓ Bright Annealing Roller Hearth Furnace With Controlled Atmosphere can process 225 MT/Day.
- ✓ Fully Computerized Auto Operations



Major Works Facilities

DRAW BENCHES

(Gallium, Perth & ITL)

04-TRIPPLE TUBE

04- SINGLE TUBE

- ✓ Draw Benches with pulling capacity – 20 T to 40T
- ✓ Drawing capacity – 12 mm to 101.60 with 12 meter length





Major Works Facilities



STRAIGHTENING M/C (06 M/c from GALLIUM)

- ✓ Unique Features of 10 Rolls
- ✓ Straighten the tubes to the straightness of 1/1000 mm in single pass.
- ✓ Auto feeding & ejection of tubes with rubber rollers to avoid dents & scratches.



Major Works Facilities



SINICO & SOCO CUTTING MACHINES

- ✓ Auto feed cutting
- ✓ Avoid burrs & maintain length and ovality to the desired level of accuracy.
- ✓ Diameter range 12mm ~ 114.30mm
- ✓ Length -200 mm to 3000 mm



Major Testing Facilities



**SPECTROMETER FROM THERMO
ARL SWITZERLAND**



**METALLURGICAL MICROSCOPE
FROM CARL ZEISS**



**DIGITAL HARDNESS TESTER
MATSUZAWA JAPAN**



Chemical Testing Lab



UNIVERSAL TESTING M/C -FIE



Major Testing Facilities



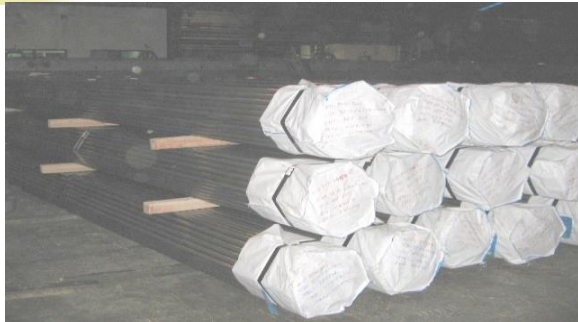
Eddy Current Tester
Make - Technofour



Hydro Tester , Make -Gallium
Pressure Capacity - 250 Kg/mm² max



Packing Condition



Supply Condition-As per Customer Requirements :-

- **Rust Preventive oil Coated**
- **Fix Length upto 12000 mm**
- **Packed in Round or Hexagonal shapes with or without end bags or Full Packing in HDPE/Bubble/ VCI depends upon customer demand.**